



DAIYA - 550ML
PLANT-BASED PE BOTTLE

YOUR PARTNER IN
**PROMOTIONAL
ECO BOTTLES**

CATALOGUE 2026

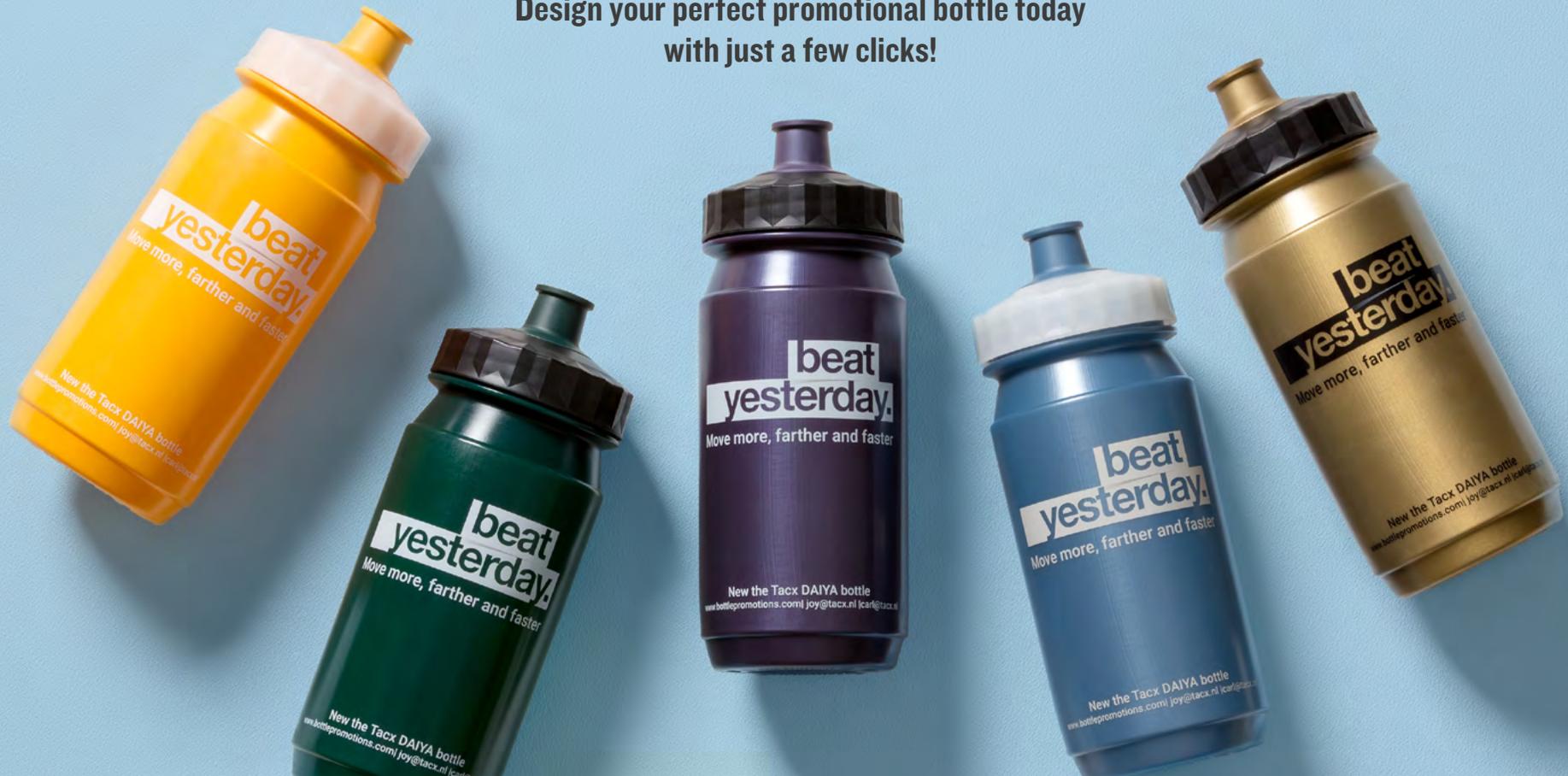
EVERY BRAND DESERVES THE PERFECT BOTTLE

With over 30 years of experience, we specialize in manufacturing and printing reusable Tacx sport bottles, proudly made in the Netherlands. Our range features Eco, lifestyle and sport bottles, each designed with a generous printing area, making them perfect for marketing purposes.

The vibrant, high-quality full-color printing elevates the product to a new level. Combined with our short delivery times and Sedex-certified factory, this makes Bottle Promotions your ideal partner for promotional bottles.

And here's the best part: you can easily design your custom bottle online! Visit our Bottle Creator on www.bottlepromotions.com.

**Design your perfect promotional bottle today
with just a few clicks!**



3 BOTTLE CATEGORIES

SPORTS BOTTLES

DAIYA



SHIVA



3 cap options



BPA FREE
High quality PE

Food approved acc. to EU law

Dishwasher safe max 65°C

ECO BOTTLES

DAIYA 02 Plant-based PE



Custom colour > 5.000 pcs

SHIVA 02 Plant-based PE



Printed available from 100 pcs

LIFESTYLE BOTTLES

FUSE



Squeezable bottle

The mentioned numbers are pms references. They are an indication and not an exact match. Free sample colours available on request.

Request an offer Portfolio



Sports bottle
DAIYA
 THE TACX
 BOTTLE WITH
 AN EDGY
 LOOK AND FEEL

MIX AND MATCH
 BOTTLE AND CAP
 FOR THE PERFECT
 COMBINATION!

DAIYA

550ml

- | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
|  |  |  |  |  |  |  |  | |
| transp. | white | black | 3308 | 295 | 871 | 646 | magenta | |
| | | | | |  |  |  |  |
| | | | | | cyan | 1655 | 485 | 2685 |

Cap options

- | | | |
|---|---|---|
|  |  |  |
| transp. white | white | black |

Pull-lid options

- | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
|  |  |  |  |  |  |  |  |  |  |  |
| white | black | 3308 | 295 | 871 | 646 | magenta | cyan | 1655 | 485 | 2685 |

- 
Available in 550ml
- 
Large fill opening
- 
Pull-lid detaches for easy cleaning
- 
Leakfree bottle
- 
Soft pull-lid

The mentioned numbers are pms references. They are an indication and not an exact match. Free sample colours available on request.



Sports bottle
SHIVA
 ICONIC
 BOTTLE WITH
 POWERFUL
 DESIGN

MIX AND MATCH
 BOTTLE AND CAP
 FOR THE PERFECT
 COMBINATION!

SHIVA



Shiva has 3 cap options

500ml & 750ml



Original screw cap



Premium Shanti membrane cap



XT extended pull-lid



Best value for money



Best seller



Timeless design



Endless colour combinations



Available in 500ml/750ml



3 cap options



Closable pull-lid

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HIGH-QUALITY TACX BOTTLES, A RESPONSIBLE CHOICE!

Our bottles are designed for long-lasting use. All components are made from mono-material plastics, which are easy to recycle, minimizing their environmental impact. We feel it is our obligation to continually search for the best materials and follow new sustainability developments to keep improving our products.

Plant-based PE bottles derived from sugarcane

Our Plant-based PE is made from the residual material of the sugarcane plant. First, the sugarcane is harvested for sugar production. The remaining biomass is then processed into ethanol, which is converted into ethylene – the base material for producing PE. This production process is fast and clean and comes with an important added benefit: while the sugarcane grows, it absorbs CO₂ from the atmosphere.

Tacx bottles, a practical choice for sustainability without compromising performance

SUSTAINABILITY AT BOTTLE PROMOTIONS

At Bottle Promotions, we work hard to minimize our ecological footprint. This is how we put that into practice:

- Production runs on 100% renewable energy
- Bottles are made of mono-material plastics > easy to recycle
- Post-production material is recycled in-house (recycling machine)
- Black bottles contain 15% recycled material
- Sedex 4-Pillar certified factory (meets strict standards for ethics, safety, environment & labour rights)
- Bottles last for years – a durable alternative to single-use / packaged water
- European suppliers to keep transport-related CO₂ emissions low
- Continuous improvement in recycling & waste management
- From 2026 onwards, we will compensate a part of our CO₂ emissions with certified carbon credits that support clean-air projects



Made from Mono-materials



Reduces single-use bottled water



Refillable



100% recyclable, no pet



Food approved acc. to EU law



Eco bottle

DAIYA 02

PLANT-BASED PE BOTTLE DERIVED FROM SUGARCANE

MIX AND MATCH BOTTLE AND CAP FOR THE PERFECT COMBINATION!

DAIYA 02

Plant-based PE

550ml

NEW



Cap options



Pull-lid options

Pull-lid not Plant-based

NEW




Made from Mono-materials



Reduces single-use bottled water



Refillable



100% recyclable, no pet



Food approved acc. to EU law

The mentioned numbers are pms references. They are an indication and not an exact match. Free sample colours available on request.



Eco bottle

SHIVA 02

PLANT-BASED PE BOTTLE DERIVED FROM SUGARCANE

MIX AND MATCH BOTTLE AND CAP FOR THE PERFECT COMBINATION!

SHIVA 02

Plant-based PE

500ml & 750ml



Original screw cap

Pull-lid not Plant-based



- Made from Mono-materials
- Reduces single-use bottled water
- Refillable
- 100% recyclable, no pet
- Food approved acc. to EU law

The mentioned numbers are pms references. They are an indication and not an exact match. Free sample colours available on request.



Lifestyle bottle
FUSE
FRUIT FUSION
BOTTLE

**MIX AND MATCH
 BOTTLE AND CAP
 FOR THE PERFECT
 COMBINATION!**

FUSE

450ml



Cap options

White



Anthracite (pms 440)



Fruit Fusion Stick (option)



Incl. carry-on handle



Fruit stick option



Large print area



Affordable lifestyle bottle



Kid-friendly size

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ACCESORIES

Bottle cages



Deva

Bottle cage featuring a unique cylindrical shape that ensures perfect clamping; has proven its worth many times over during cycling classics over cobblestones.

Various colour options



Ciro

Lightweight bottle cage (just 29 g) with slim shape and tight clamping. The glass fiber core makes it durable and structurally reliable.

Various colour options



Radar

This side load bottle cage is designed to fit small bike frames. Constructed from glass fiber compound for increased clamping force.

Only in black

StarLight bottle crate



Suitable for transporting up to 8 Shiva bottles of 500ml or 750ml and Daiya 550ml.

Available in black.

Pantone match available from 500 pcs.

TECH INFO

Silk screen prints

We use silk screen printing for our bottles, with a separate screen for each print colour.

File specifications

- Adobe Illustrator 8.0 or higher (vector ai file)
- Adobe Photoshop 5.0 or higher (resolution 300dpi)

Our preference is for vector files suitable for Adobe Illustrator. Only photos can be provided in Photoshop or as PSD, JPG, or TIFF.

Per email, max. 10MB.

Fonts

Always change letters to outline

Print area

- Bottle 450ml: 195 x 140 mm
- Bottle 500/550ml: 235,5 x 100 mm
- Bottle 750ml: 235,5 x 100 mm & 235,5 x 29 mm (upper print area)

Distance between upper and lower part of imprint of the 750ml bottle is 95 mm (heart to heart print).

All-round printing

With an all-round print the beginning and end of the print area will come together at the back causing a blemish line. This must be accepted. As an alternative you can choose a 5 mm opening.

Top print area 750ml bottles

When printing on the upper part of the 750ml bottle, the top print is considered additional printing colors. So, 2 colors above and 2 below means a total of 4 printing colors.

Full colour process print: CMYK

It is possible that a design must be made up partially in cmyk and a part in spot colours. For example, small text cannot be made up in cmyk and needs to be printed in a pantone colour. To ensure your calculations are correct, please always send us the artwork to check the number of print colours required.

Printing full colour

When printing a full colour design, where the colours meet a 0,5 mm tolerance in closure must be accepted. With the full colour printing process (CMYK), the result will be matte, pixelated and colours can slightly deviate from the visual proof. Our raster size is 34 dpi.

Printing multiple pms colours

When printing a multiple colour design, where the colours meet a 0,5 mm tolerance in closure must be accepted. With PMS printing, the result is a shiny print. Colours created from a part of a PMS colour will be pixelated. Our raster size is 34 dpi.

We use the Pantone Solid Coated colours. Only these colours can be printed.

Printing on coloured bottles

To print a pantone colour onto a coloured bottle, it's necessary to print a white underlay first. No white underlay is required for grey tints, gold, silver and white. In some cases, an outline is visible and must be accepted. Please ask for details. The white underlay is calculated as one extra print colour and one extra screen. If white is already part of the design, there is no extra white underlay required. If in doubt, please contact us for information.

Dark bottles + Top of Shanti cap

Dark bottles and the Shanti caps are unfortunately very sensitive to scratches and scuff marks. This must be accepted.

Templates

We offer free of charge templates to create a design.

[Download templates](#)

BOTTLES

Packaging

Bottle	Content	Amount	Box size	Weight
Fuse with fruit fusion	450ml	50 pcs.	33x33x47 cm	4,9 kg
Fuse	450ml	50 pcs.	33x33x47 cm	4,4 kg
Shanti	500ml	25 pcs.	39x39x22 cm	2.50 kg
Shanti	750ml	25 pcs.	39x39x27 cm	3.10 kg
Shiva	500ml	50 pcs.	39x39x40 cm	4.4 kg
Shiva	750ml	50 pcs.	39x39x52 cm	5.4 kg
Daiya	550ml	50 pcs.	39x39x40 cm	4.65 kg

Big pallet

Bottle	Content	Bottle/pallet	Big pallet size
Fuse	450ml	2,100 pcs.	120x120x210 cm
Shanti	500ml	2,025 pcs.	120x120x220 cm
Shanti	750ml	1,575 pcs.	120x120x220 cm
Shiva & Daiya	500ml/550ml	2,250 pcs.	120x120x220 cm
Shiva	750ml	1,800 pcs.	120x120x220 cm

Small pallet (disposable pallets)

Bottle	Content	Bottle/pallet	Small pallet size
Fuse	450ml	1,500 pcs.	80x120x215 cm
Shanti	500ml	1,350 pcs.	80x120x220 cm
Shanti	750ml	1,050 pcs.	80x120x220 cm
Shiva & Daiya	500ml/550ml	1,500 pcs.	80x120x220 cm
Shiva	750ml	1,200 pcs.	80x120x220 cm

Supplement for Europallet Euro 15,00 per pallet

Bottle size

Bottle	Content	Height	Diameter	Weight
Fuse with fruit fusion	450ml	230 mm	64 mm	90 grams
Fuse	450ml	230 mm	64 mm	80 grams
Shanti	500ml	202 mm	77 mm	90 grams
Shanti	750ml	257 mm	77 mm	115 grams
Shiva	500ml	196 mm	77 mm	75 grams
Shiva	750ml	250 mm	77 mm	95 grams
Daiya	550ml	196 mm	77 mm	80 grams

STARLIGHT BOTTLE CRATE

Per pallet size 120x120x220

135 pcs. packed in individual boxes

200 pcs. in bulk

StarLight in box

Box size = 36x26x21 cm

Weight = 880 grams

TNT

4 pcs. StarLight - 1 package with TNT

50 bottles 500ml & 750ml - 1 package with TNT



CHAMPIONS RELY ON TACX BOTTLES

We are proud to be a technical partner of many World Tour teams, Pro-continental teams, Continental teams and Women teams. It is through this collaboration with professionals that we are able to develop high-performance bottles that athletes trust and rely on.

CONTACT

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BOTTLE PROMOTIONS, YOUR TRUSTED PARTNER IN CUSTOM-PRINTED BOTTLES

Looking for a high-quality promotional item that truly stands out?

We offer a wide range of sports bottles in a variety of colours, giving you endless possibilities to create a unique and eye-catching design.

With our advanced printing techniques, fast lead times, and production in our Sedex-certified factory in the Netherlands, we are your go-to supplier for the perfect promotional product. Sports bottles are used more often than you might think, making them a practical and highly effective way to showcase your customer's brand.

Our expert team is here to help you create a bottle that will leave a lasting impression.

**Joy Schoelink | bpaccountmanager1@garmin.com, Carl Tolido | bpaccountmanager2@garmin.com
Samuel Airey | bpaccountmanager3@garmin.com**

OUR USP'S



2 weeks delivery



Made in the Netherlands



Fits all bottle cages



High quality imprint



Dishwasher safe
max 65°C



Large print area



Full color wrap